Reducing Immediate-Use Sterilization: SPD’s Role

IAHCSMM Fellowship

Karen Owens

December 18, 2013
Immediate-Use Sterilization

**Introduction**

A zero percent immediate use sterilization rate is endorsed by the Joint Commission on Accreditation of Healthcare Organizations and the Association of Perioperative Registered Nurses (AORN, 2012). While the immediate use sterilization rates at Jewish Hospital have improved over the last two years there is still room for improvement. There are three main issues related to immediate use sterilization. The first issue involves proper cleaning and decontamination according to manufacturer’s recommendations. The second is using the appropriate parameters according to the device manufacturer, sterilizer manufacturer, and the manufacturer of the container or packaging materials used. Third is transport to the sterile field. These variables leave considerable room for error which could result in patient harm. The best way to avoid this is to eliminate immediate use sterilization except in life or limb threatening situations.

**Background Discussion**

“Flash sterilization” is an out dated term that has traditionally been used to describe steam sterilization cycles where unwrapped surgical instrumentation is processed in a shorter sterilization cycle with little or no dry time then taken directly to the operating room to be used (TJC, 2009). This type of sterilization does not allow for instruments to be stored due to moisture from minimal drying. However, traditional “terminal sterilization” cycles utilize longer steam exposure and significantly longer dry times. This allows instruments to be containerized or wrapped in a way that will maintain the instruments’ sterility so that instruments may be stored until they are needed for use (Young, 2013). The term “immediate use” was meant to more accurately describe the minimal time between an item being sterilized and being transferred to the sterile field for immediate use (TJC, 2009).
“Flash sterilization” was originally created for use in emergency situations or when a one-of-a-kind instrument was contaminated or dropped off the sterile field. There needed to be a way to get these instruments back to the sterile field quickly. Traditional terminal sterilization can take up to 90 minutes, which is not acceptable during a procedure. Unfortunately, this method is now used too often as a matter of convenience and also to compensate for lack of sufficient instrument inventory. In these situations important steps are skipped such as proper decontamination before sterilization. This has prompted many professional groups and accreditation agencies to recommend that immediate use sterilization should not be a routine practice (TJC, 2009).

Importance of proposed project

Today, preventing surgical site infections and hospital readmissions is a top priority for healthcare facilities. All patients that are admitted to the hospital are at an increased risk of infection simply by being there. This risk increases further when they undergo an invasive procedure or surgery. Potentially adding to that risk could be an abbreviated sterilization cycle for surgical instrumentation used in their procedure. Operating room and sterile processing professionals must become aware of the issues surrounding this form of sterilization. It is vital that immediate use steam sterilization be utilized in accordance with professional guidelines and facility policies and procedures. It is the responsibility of the manufacturer to test and validate their product or device for sterilization and provide those instructions in writing to the facility. The responsibility then lies on the end user to follow those written manufacturer’s instructions for use.

Purpose of proposed project

The purpose of the proposed project is ultimately to significantly reduce or even eliminate immediate use sterilization. The issue is not that immediate use sterilization is not safe and effective for sterilization of critical medical devices; it is that it is not done correctly and for the
appropriate reasons. It is a complex process that includes multiple steps and can vary slightly for each different medical device. It is necessary to follow the manufacturer’s written instructions for each device to ensure the sterility of the instruments to the point of use. There can be no margin of error. If the instruments are not processed properly it could result in the use of contaminated instruments in surgery, which in turn could result in a surgical site infection. Due to the serious nature of the consequences it is imperative that healthcare facilities reduce or eliminate their reliance on this process. Reducing or eliminating immediate use sterilization is a major commitment that involves increasing surgical instrument inventory, creating a scheduling conflict mechanism, and educating all those involved with immediate use sterilization (Young, 2013).

**Project Goals**

**Goal One**

Reduce the immediate use sterilization rate in surgery 25% by December 1, 2013 and 50% in 6 months or less. (Current IUS rate is 36%, goal by December 1 is 27% or less)

**Objectives**

1. Meet with June Waiz, RN, BSN, MBA, Director of Surgical Services, to summarize proposed project and outline time commitments.
2. Create metrics to validate quality expectations are met upon completion of the project.
3. Review case volumes requiring the same instrument trays.
4. Work with scheduling coordinator to identify surgeon’s block times that require the same instrument trays.
5. Implement progressive discipline process for vendor representatives who consistently do not deliver trays 24 to 48 hours in advance. First offense verbal warning, second written warning, and third no access to the facility for six months.
6. Identify surgeons using their own personal instruments, day of surgery

Goal Two

In-service 100% of the operating room staff in their role to reduce IUS by September 11, 2013.

Objectives
1. Create power point presentation to use for in-servicing operating room staff.
2. Schedule auditorium for in-services.
3. Meet with operating room managers to schedule best times to schedule in-servicing.
4. Print copies of Joint Commission on Accreditation of Healthcare Organizations (JCAHO) and the Association of Perioperative Registered Nurses (AORN) standards for immediate use sterilization to hand out to the operating room staff.

Goal Three

Identify top ten trays that are IUS and get quotes to purchase additional trays by September 2, 2013.

Objectives
1. Review sterilization log books for the past year to determine trends, reasons for immediate use sterilization, and top ten trays that are immediate use sterilized.
2. Print count sheets for top ten trays and provide information to instrument vendors to get pricing for trays.

Budget Implications

The cost of additional instrumentation needed to eliminate the need to turnover trays will be the largest expense of the proposed project. Other costs will be staff salary hours to participate in servicing, meetings, and providing information and feedback. Printing of documents and
copies for in servicing can be done with the surgical services printers and copiers with minimal cost of paper. With the skyrocketing costs of surgical site infections and penalties for readmissions eliminating one surgical site infection could potentially cover the costs of the entire project. (Appendix B).

**Conclusion**

Immediate use sterilization can be a safe and effective process if used correctly. However, it should not be used as a matter of convenience or to compensate for the lack of surgical instrument inventory. In order to reduce the reliance on this process, healthcare facilities need to be certain that they are managing their assets appropriately. Understanding the reasons behind immediate use sterilization in a particular facility can help create sustainable solutions. Ultimately, having well educated staff and open communication between the operating room and sterile processing professionals can serve to deliver the highest quality product for each and every patient.
Chapter 2: Resources

Timeline

Developing a timeline for this project was necessary in order to meet the goals and keep the project on track. The first step was to meet with the OR Director to determine appropriate goals and a reasonable timeline. To begin the project it was necessary to meet with the OR nurse that is responsible for compiling the immediate-use sterilization data from the daily logs. By reviewing the last six months of data this nurse was able to determine the top ten trays or sets that are immediate-use sterilized most often. From this list, quotes were requested from vendors to purchase instruments needed to assemble additional trays. To ensure success of the project the surgery staff needed to be in-serviced on the reasons to avoid immediate-use sterilization, alternatives to immediate-use sterilization, as well as the proper process in case of a life or limb threatening situation. Educating the vendors and surgeons on the policy for delivery of trays twenty-four hours in advance was also necessary. Finally, the data from November will be evaluated to determine if the immediate-use sterilization rate decreased. (Appendix A).

The timeline for the project is tight with only twelve weeks to meet the goals. Start time and end time run from September 1, 2013 until December 1, 2013, as demonstrated by the timeline. The budget has been determined and is costly due to the high price of surgical instrumentation as well as surgery staff time to attend in-services. Basic supplies needed for the project were paper and printing for handout materials.

In-services were held in the hospital auditorium. Reserving the space for in-services did not pose any problems due to the unusual time it was needed. Most in-services occurred very early in the morning or late in the evening. Reserving the space required coordination with the administrative assistant and there was no cost for using the space.
The entire surgery staff including the surgeons will be impacted by this project. In order for the project to be successful the surgery staff, surgeons, and vendors must be aware of the goals and understand the reasons immediate-use sterilization should be avoided and alternatives to immediate-use sterilization. Without the commitment of the entire staff the outcomes will not be sustainable. Currently there is no consistent research that shows a correlation between immediate-use sterilization and surgical site infections. This type of data could be helpful for practitioners to better understand the risks of immediate-use sterilization. Changing habits also involved changing mindsets; the attitude of “that is how we have always done it” is simply not acceptable.

This project will continue on until mid next year in order to hardwire the new process. Monitoring the immediate-use sterilization rates for the rest of the year will allow time to realize the full impact of additional instrumentation as well as staff, physician, and vendor education. Results for the month of September will be shared with the operating room Director and Vice President on October 8, 2013. A full report will be shared with the Operating Room Executive Committee at their monthly meeting on October 24, 2013. Message boards will be uploaded with the September results for the surgery staff on October 18, 2013.
Chapter 3: Literature Review

Immediate-use sterilization has become a focus of process improvement across the nation since The Joint Commission on Accreditation of Healthcare Organizations released its position statement in 2009. It would be difficult to find a hospital that has not been through at least one initiative to dramatically reduce or even eliminate immediate-use sterilization all together. There are many journal articles as well as specific standards and recommendations on immediate-use sterilization from the Association of periOperative Registered Nurses (AORN) and The Joint Commission (TJC).

The recommendations that are set forth by AORN are intended to be achievable and take into consideration all practice settings. Surgeries and invasive procedures are performed in many areas other than the traditional operating room setting. The guidelines are adaptable to settings such as cardiac catheterization labs, ambulatory surgery centers, radiology departments, endoscopy suites, labor and delivery, and physician’s offices. The facility policies and procedures should reflect these recommendations which are considered to be optimal practice (AORN, 2012).

TJC (2009), position statement on immediate-use sterilization gives specific focus and recommendations on all of the critical points in the process of immediate-use sterilization. These include but are not limited to the qualifications and education of the staff performing these functions, management, and monitoring of immediate-use sterilization. The same critical steps that are used in terminal sterilization must be followed; short-cuts are not acceptable. It is also made clear that immediate-use sterilization must not be used to compensate for inadequate instrument inventory.

Keeping current with evidence based practice and updated recommendations is imperative for all personnel that are involved with the sterilization process. The end goal is to
keep patients safe and prevent surgical site infections. The most recent update in June 2012 to
the AORN “Recommended practices for sterilization” was the first document to undergo the
evidence-rating process. “AORN implemented this process to help nurses understand the quality
of the research behind each recommendation” (Graybill-D’Ercole, 2013).

Implementing recommended practices to the full extent is not always as easy as it sounds.
Overcoming obstacles that may impede process changes can be facilitated by a shared
governance quality improvement team. Involving, empowering, and educating staff can
facilitate the reduction of immediate-use sterilization. Learning to utilize resources more
effectively and streamlining processes to better meet the needs of the operating room are
important first steps. When the surgery staff is committed to ensuring that all patients receive
the same standard of quality care, the results can be amazing. (Shelby, Kras, Bryant, Myers, &
Bolyard, 2012).

Sterile processing and operating room professionals would prefer to have a clear target
for immediate-use sterilization. However, there is no “acceptable” level; the key is to only use it
after every other possible solution has been exhausted. The other critical piece is following all of
the appropriate steps including manufacturer’s instructions. Another point of confusion is when
manufacturer’s recommend sterilization times that are outside the norm. To address this issue
the Food and Drug Administration as well as the Association for Advancement of Medical
Instrumentation are attempting to create standard recommendations for the manufacturer’s to
validate within (Pyrek, 2011).

In order to have a clear understanding of why it is important to decrease or even eliminate
immediate-use sterilization we must first be aware of the consequences. “Surgical site infections
affect two percent to five percent of all patients undergoing surgery. Surgical site infections can
increase hospital length of stay for up to seven to ten days” (CDC, 2008). Performing
Immediate-use sterilization correctly and using only when deemed appropriate can help to avoid the high cost of surgical site infections and the undue harm to patients. Effective communication and education are essential elements to the successful reduction of immediate-use sterilization (Stoutzenberger, 2011).

Overuse and misuse of immediate-use sterilization cannot be eliminated without adequate data. Operating room management must know the reasons why items are being immediate-use sterilized. Certain instrument trays that are frequently being immediate-use sterilized due to lack of sufficient inventory need to be requested for capital purchase. Infection control also needs to be aware of trends and data that are collected. Keeping proper sterilization logs that record daily sterilizer testing as well as every load that is processed are legal documents. The data that is needed is already there, it just needs to be evaluated, shared, and acted upon when necessary (Young, 2013).

Sterilization short-cuts are not acceptable in any environment or any situation. As healthcare professionals we should ensure that our processes are aligned with best practices. More attention has been given to immediate-use sterilization practices over the past five years which has caused everyone to take a closer look. Patient safety and quality will continue to impact hospital scores and reimbursements in the future (Williamson, 2012).

There is no shortage of information on this topic and it does not appear that any less attention will be given to this critical process in the near future. As consumers continue to research and become more involved in their healthcare options hospitals must continue to raise the bar and focus on excellence and high quality care. Consumers have all the information that they need right at their fingertips.
Chapter 4: Management Concepts

Managers play an important role in health care organizations as well as many others. It can be a challenging but also very fulfilling role. The skills and knowledge required to manage people and departments in health care today are vast. The following best describes the management concepts chosen for this project.

Managing change is not always an easy task but as a manager it is a necessary task. The health care environment is evolving and in order to stay aligned with best practices change is necessary. Managers must remain enthusiastic and knowledgeable about the change in order to encourage staff participation. The process of evidence-based practice is first identifying the clinical question. Next, finding the evidence to answer the question, evaluating, then applying the evidence, and finally evaluating the outcome (Sullivan & Decker, 2009).

When implementing best practices it is not unusual to encounter obstacles. How these obstacles are overcome is the important piece. Pulling together the team and comparing experiences from other facilities can be helpful to find common ground. There may be those who doubt that the recommendation can be implemented to the full extent (Shelby, Kras, Bryant, Myers, & Bolyard, 2012). There were several operating room staff who had been involved in the same initiative at another facility. Listening to their ideas and hearing that it is possible was very helpful. As a manager, the ability to inspire a shared vision, empower and encourage others, and lead the way can go a long way to remove obstacles.

Quality improvement is something that every health care professional should strive for. As a manager providing the highest quality of evidence to support necessary change can give staff a level of comfort that the change is necessary and for the better. For the operating room staff the AORN standards are understood to be their professional standards for practice. The ‘Recommended practices for sterilization’ is the first AORN document to achieve the distinction
of being accepted to the National Guideline Clearinghouse, and initiative of the Agency for Healthcare Research and Quality” (Graybill-D’Ercole, 2013).

Communication is critical to success for any project in order to convey a common vision and expectation (Sullivan & Decker, 2009). For this project there were many different groups of people working at various times of day that needed specific information for the project to be successful. This also meant that face-to-face communication was not always possible. In order to manage the communication effectively some creativity was required. The presentation that was given was video-taped and placed on the intranet in order for it to be easily accessed at any time of day. Extra effort was also required to communicate with busy surgeons and vendors traveling between multiple facilities.

As a manager when we consider our resources, time is a very valuable resource that we often take for granted and even waste at times. There are many things that waste our time, some of which we can control and some we cannot. Lack of clear-cut goals and priorities, failure to delegate, ineffective communication, and lack of personal organization are a few time wasters (Sullivan & Decker, 2009). This project had a very brief timeline and every step was critical to success. Time management and effective goal setting helped to keep this project on track.

In appreciation for time spent helping to facilitate this project and for the extra effort of the surgery staff, thank you notes were sent. Showing appreciation for the contributions that others make is a very important step that should never be forgotten. Romans 12:3b-4 tells us “Do not think of yourself more highly than you ought, but rather think of yourself with sober judgment, in accordance with the faith God has distributed to each of you. For just as each of us has one body with many members, and these members do not all have the same function.” As a team and together in Christ we are capable of worthy service.
Chapter 5: Project Summary

The vast majority of reasons why immediate-use sterilization is used are preventable, which was the main focus of this project. Insufficient inventory of trays, issues with loaner trays from vendors, care and handling issues, and lack of knowledge were all factors involved. Unpreventable reasons for immediate-use sterilization are contamination during a case, humidity issues, and emergency procedures. The main goal of this project was to reduce immediate-use sterilization 25% by December 1, 2013. The immediate-use sterilization rate for August 2013 was 36%; the final rate for November 2013 is 16%, a reduction of more than 50%.

Constraints encountered include time and availability of staff and surgeons. These obstacles were expected due to the short timeline and fast pace of the operating room. In order to overcome these obstacles this nurse had to come in at various times to accommodate night and weekend staff for in-servicing. Meeting with surgeons at times that are convenient for them was also helpful in building relationships and accomplishing the goals.

Monitoring progress of the project was fairly easy as the immediate-use sterilization records are filled out consistently at the point of use and are easy to access. This nurse made a point to review the records each week and compile information accordingly. It was expected that during the initial phase of the project there would be a significant decrease in the immediate-use sterilization rates. With much attention on the project and education being done it is foremost in the minds of the operating room staff. As the project continues, close and careful monitoring will be necessary to prevent old habits from reemerging.

During the project this nurse learned about all of the unexpected benefits of a project such as this. In the spirit of cooperation, collaboration, and respect the relationships that were built between the operating room and sterile processing staff during this project will continue to grow and prosper. Ultimately to better serve the patient by functioning as competent peers alongside
their expert operating room teammates. The positive effects of these relationships will continue to influence the culture and encourage employees who are driven, toward more successes as a team.

Education for this project included in-servicing for the entire operating room staff. This was critical to the success of the project since the operating room staff are the only ones who actually perform immediate-use sterilization. It was important for them to understand the alternatives to immediate-use sterilization as well as the reasons to avoid it. Collaboration with the surgeons was necessary in order to overcome logistical issues with surgeon specific instrumentation. Meeting and educating vendors about the loaner instrumentation policy and expectations was necessary to ensure compliance with delivery of loaned instrumentation in time for terminal sterilization.

Evaluation of the project will be ongoing. A monthly review of sterilization records including calculation of the immediate-use sterilization rate will be done by the operating room managers. The immediate-use sterilization rate has been added to the surgical services scorecard that is presented to administration and the surgeons every month. Trends will be monitored closely for new instrumentation that may need to be purchased as well as continuing education needs.

In summary, the time it takes to process a tray from start to finish in sterile processing can be as little as five hours or as much as twenty-four hours depending on the volume and current priorities. In part due to this, immediate-use sterilization has become a common practice born of convenience that can no longer be ignored. The potential risk to patient safety is simply not acceptable. The critical steps of cleaning, appropriate cycles, and aseptic transport must be followed. With proper education, sufficient instrument inventory, and dedicated staff immediate-use sterilization can be safe and efficacious for emergency situations.
Appendix A

• Met with June Waiz on August 5, 2013
• Determine goals and time line

• Met with OR nurse August 16, 2013
• Reviewed last 6 months of Immediate Use Sterilization records.

• Determine top 10 sets that are IUS by September 2, 2013
• Request quotes from vendors by June 5, 2013

• In-service 100% of OR staff by September 11, 2013

• Physician and vendor trays will be delivered for processing at least 24 hours in advance by September 23, 2013

• December 1, 2013, determine IUS rate for November to determine if goal of 25% reduction was met

Appendix B

<table>
<thead>
<tr>
<th>Budgetary Concerns</th>
<th>Estimated hours needed</th>
<th>Cost</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td>Project planning-proposal, literature review</td>
<td>20 hours</td>
<td>$50/hour x 20</td>
<td>$1,000</td>
</tr>
<tr>
<td>Meetings and phone calls</td>
<td>20 hours</td>
<td>$50/hour x 20</td>
<td>$1000</td>
</tr>
<tr>
<td>Materials and supplies- copy paper</td>
<td>$3.20/ream (500 – pages) x 2</td>
<td>$6.20</td>
<td>$6.20</td>
</tr>
<tr>
<td>Education / in-</td>
<td>1 hour</td>
<td>75 RN’s x 1 hour at</td>
<td>$3000</td>
</tr>
<tr>
<td>Service/Determination</td>
<td>Quantity</td>
<td>Unit Rate</td>
<td>Total Cost</td>
</tr>
<tr>
<td>---------------------------------------------------</td>
<td>----------</td>
<td>------------</td>
<td>------------</td>
</tr>
<tr>
<td>Service for OR staff</td>
<td></td>
<td>$40/hr</td>
<td>$1500</td>
</tr>
<tr>
<td>60 scrub techs at $25/hr</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>OR Manager time to provide data and feedback</td>
<td>10</td>
<td>$50</td>
<td>$500</td>
</tr>
<tr>
<td>OR Director and VP time to review completed</td>
<td></td>
<td></td>
<td>$130</td>
</tr>
<tr>
<td>assessment and approve capital purchase of</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>instrumentation</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Instrumentation needed to reduce IUS</td>
<td></td>
<td>$4622.10</td>
<td>$18,488.40</td>
</tr>
<tr>
<td>4 micro trays</td>
<td></td>
<td>$6089.46</td>
<td>$12,178.92</td>
</tr>
<tr>
<td>2 eye trays</td>
<td></td>
<td>$3498.29</td>
<td>$6996.58</td>
</tr>
<tr>
<td>4 ortho sets</td>
<td></td>
<td>$5934.87</td>
<td>$23,739.48</td>
</tr>
<tr>
<td>Total</td>
<td>53 hours</td>
<td></td>
<td>$68,539.58</td>
</tr>
</tbody>
</table>
References

Association of periOperative Registered Nurses (AORN) (2012). *Perioperative standards and recommended practices*. Denver, CO.


